

# Training Science Process Skills with the SETS Model in Biotechnology Learning: Applications and Future Research Directions

Hasan Subekti<sup>1</sup>, Sapti Puspitarini<sup>1</sup>, Edi Suwandi<sup>2</sup>

<sup>1</sup> Natural Science Education, Universitas Negeri Surabaya, Surabaya, Indonesia.

<sup>2</sup> Department of Education and Human Potentials Development, National Dong Hwa University, Hualien, Taiwan.

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Corresponding Author:

Hasan Subekti

[hasansubekti@unesa.ac.id](mailto:hasansubekti@unesa.ac.id)

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**Abstract:** The purpose of this study is to investigate how biotechnology education focuses on learning implementation, student activities, Science Process Skills (SPS), field constraints, student responses, and to identify future research directions. The study employs descriptive quantitative research involving students at the junior high school Unesa. The data is gathered through observation, test and questionnaire. The data are analysed descriptively. Based on what the observer thought, the data showed that learning went very well. It's mostly made up of talking between students and teachers, like asking questions and having conversations. At most, problem-solving and data collection skills were learned, but things like media, classroom, and time management were not. Student responses were positive to the SETS model, but their understanding of scientific work and evaluation questions needed to be improved. These potentially affect the priority research agenda, which focuses on technology integration, teacher training, contextual learning, interdisciplinary approaches, and the integrated biotechnology of SETS. The study concludes that SETS model learning was carried out very well and received a positive response from students, with active interaction between students and teachers, especially in verbal interaction and SPS, such as formulating problems and data collecting.

**Keywords:** Biotechnology; Learning constraint; SETS model; Student learning

## Introduction

Science is a discipline grounded in both theory and practice (Ismail et al., 2024), concerned with the rationale of the universe (Doyan et al., 2024). In connection with this, SPS are crucial to comprehending science (Kamarudin et al., 2022). Similar expressions also state that SPS are very important in teaching (Fahmi et al., 2024) and Indispensable skills for the 21st century (Anggrella & Sudrajat, 2024; Adhiyah & Pertiwi, 2024). However, the student study suggests SPS may not be maximised (Kamarudin et al., 2022). This outcome matches a study that defines variables, describes

experimental steps, tabulates data, and draws conclusions with clarity and consistency (Suyidno, 2017). These conditions may create a mismatch between scientific teaching goals and field applicability. To close this gap, theoretical knowledge and practical experience must be combined. Academic institutions and industry practitioners can collaborate to improve scientific education.

Science education is essential for equipping the upcoming generation (Novriandi et al., 2025) to tackle the challenges posed by globalisation (Ferniawan et al., 2025) and directly fosters national development (Hervi et al., 2024). Studies indicate that the main purpose of

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science instruction is to make it engaging and simple for students to learn in the classroom (Ahanonye et al., 2024). It focuses on real-life events in nature, which lets students interact with these events directly and strengthen their skills (Alifia et al., 2023). Not only does this method help students understand scientific ideas better, but it also helps them think critically and solve problems. By combining hands-on experiments with conversations that engage students (Eko et al., 2025), teachers can help their children develop a lifelong love of science (Obispo & Lim, 2025). This method is necessary because SPS grow as students study (Fahmi et al., 2024). This study integrates multiple abilities associated with SPS, encompassing issue formulation, the identification and nomenclature of manipulation factors and responses, experimental execution, data organisation into tables, data analysis, and conclusion derivation. It is essential to contemplate methods for swiftly adapting science education to integrate contemporary technologies and correspond with students' real-world contexts. Science, Technology, and Society (STS) or SETS model is one that fits these needs and is full of values. This model prompts students to explore the interrelations among scientific principles, technological progress, and social challenges. By encouraging children to think critically and morally, teachers may prepare them to confront the difficulties of the modern world in a meaningful way.

Integration of STS value-laden contextual learning model or SETS model (Poedjiadi, 2005) with stages, including initiation, formation or development of concepts, application of concepts in life, consolidation of concepts, and assessment (Safira et al., 2024), which is also known as the Science, Technology, Society. SETS Model integrates elements of science, environment, technology, and society (Adhiyah & Pertiwi, 2024) to support science education (Khan et al., 2022). Through the provision of cognitive and affective experiences that students have (Junior et al., 2023), based on ethics and moral sensitivity. The results of the study STSE approach promote and encourage students to critically analyse scientific problems from their perspectives, seek out different ways to gain understanding, and assess scientific knowledge (Khan et al., 2022). The study of the SETS includes an analysis of the key actors involved, relevant historical facts, and socio-political milestones (Junior et al., 2023) in their daily lives to make meaningful scientific learning (Chanapimuk et al., 2018). One of the important materials that has the potential to be implemented in SETS learning in junior high schools is the discussion of biotechnology.

Biotechnology is considered to be one of the materials used in science (Arsyim et al., 2022), an important and rapidly developing field (Orhan & Sahin, 2018) because of its role in almost all aspects of life

(Banjer et al., 2021), although it is not easy to learn (Lubis et al., 2024). The reference states that Biotechnology is one of the new ways that science is being used in the 21st century (Elladora et al., 2024) and has potential in Indonesia's secondary school science curriculum (Nurtamara et al., 2019) that accommodates simple practices for SPS, including making tapai [fermented from cassava or sticky rice], tempeh [fermented from soybeans], yoghurt [fermented from milk] and so on (Siswati et al., 2024). A hallmark of biotechnology is an interdisciplinary approach through scientific principles by using biological agents in certain processes to make goods and services that help people meet their needs (Kadarsih et al., 2022). In line with these references, biotechnology education is very important because people today are required to be able to make decisions about biotechnology applications and products (Banjer et al., 2021) in anticipation of the advances that will be made in science and technology throughout the period of globalisation (Ernawati, et al., 2024). As a result, biotechnology not only serves as a significant foundation in the development of modern science, but it also plays a critical role in scientific education by giving young people the skills they need to deal with the world's problems in the future.

This study uses the SETS model of biotechnology materials to explore the application of learning, student activities, SPS, student responses, constraints in the educational setting, and the development of future research. The novelty of this study lies in its exploration of how the SETS model can be effectively implemented in biotechnology learning to enhance SPS, especially in the Indonesian secondary school context, where empirical studies remain limited. Unlike previous research that often focused on either general SPS development or the implementation of SETS in other science topics, this study specifically investigates biotechnology as a context for SETS-based learning. The research not only examines classroom implementation, student activities, SPS outcomes, and student responses but also identifies challenges and directions for future research. Therefore, the purpose of this study is to provide empirical evidence on the effectiveness of the SETS model in biotechnology learning, to reveal both its strengths and constraints, and to propose strategies for improving SPS-oriented science education. This study should help make science learning more relevant, active, and meaningful by giving teachers, curriculum developers, and policymakers a model for how to plan science education that is relevant to the future.

## Method

The current study used a descriptive quantitative research design complemented by qualitative

descriptions. A descriptive quantitative design was elected to measure and illustrate phenomena, including implementation of learning, student activities, SPS student responses, and learning constraints through percentages and categorical classifications. Qualitative descriptions were incorporated to elucidate contextual factors, including challenges encountered during the learning process. The research involved 25 eighth-grade students from the Laboratory Junior High School at the State University of Surabaya. There were 9 males and 16 females among the participants.

The study's instruments are categorised into three types: (a) observation sheets for learning implementation, student activities, and field constraints, (b) SPS test sheets, and (c) student response questionnaire sheets. Implementing student learning and activities was analysed based on the results of observations from each observer, who assessed the form on a dichotomous scale (0 for not being implemented and 1 for being implemented). These values are then calculated in the form of percentages and classified into the category of implementation quality, namely: not good (25.00-43.79%), poor (43.80-62.59%), good (62.69-81.25%), and very good (81.26-100%) (Setyawati, 2017). Reliability between observers (R) is calculated as the frequency of compatibility between the two observers or "Number of Agreements" and the frequency of mismatch between the two observers or "Number of Disagreements" (Moon et al., 2023), where mathematically, reliability observers use the formula presented as follows.

$$R = \frac{\text{Number of Agreements}}{\text{Number of Agreements} + \text{Disagreements}} \times 100 \quad (1)$$

Analysis of the effectiveness of learning in achieving SPS and obtaining positive responses from students if the success percentage reaches at least 80% with the 'good' category (Jafar et al., 2020). The categorization of the level of achievement of SPS and students' responses was categorized with a score range of 90-100 included in the 'excellent' category (A), 80-89 classified as 'good' (B), 70-79 classified as 'adequate' (C), 60-69 classified as 'low' (D), and scores below 60 included in 'very low' (E) (Borich & Blanchette, 2022). This criterion is a reference in evaluating learning success. This study applies quasi-quantitative methods to present results in a descriptive-interpretive manner.

Next, the researcher represents the future research direction departing from Scopus AI by using keywords based on the research title, namely "training SPS with SETS model in biotechnology learning: applications and future research directions". This is in line with the reference that states that Scopus AI combines artificial intelligence and trusted data from Scopus to help

researchers search for answers based on references published by journals indexed in the Scopus database from 2003 onwards. Furthermore, based on the questions entered (Nogueira, 2025). Scopus AI is an artificial intelligence that produces document syntheses from a database according to specified instructions. (Cora et al., 2024), From the database Scopus (Nogueira, 2025) to generate an interaction concept map (Scopus, 2025), which is the world's largest repository of abstracts and multidisciplinary citations (Pretolesi et al., 2025), was employed in this research.

## Result and Discussion

The results and discussion section presents research findings obtained from the results of observation and data analysis in the field. The discussion focused on several main aspects that became the focus of the research, including the analysis of learning implementation, student activities, SPS, and students' responses to applied learning, as well as future research directions. The next section presents an expanded discussion of the findings from the research activities conducted.

### Learning Implementation Analysis

The investigation into the importance of information related to putting learning into practice was conducted by two observers with observation sheets of learning implementation. The data obtained was processed using the equation of the number of steps of each stage in the syntax divided by the total number of stages in the syntax of the SETS model, multiplied by 100. Stages of learning in Science and Technology. The contextual learning model is loaded with values or the SETS model (Poedjiadi, 2005), namely (a) initiation, (b) concept formation or development, (c) application of concepts in life, (d) consolidation of concepts, and (e) assessment (Safira et al., 2024). The schematization of the SETS model is presented in Figure 1.

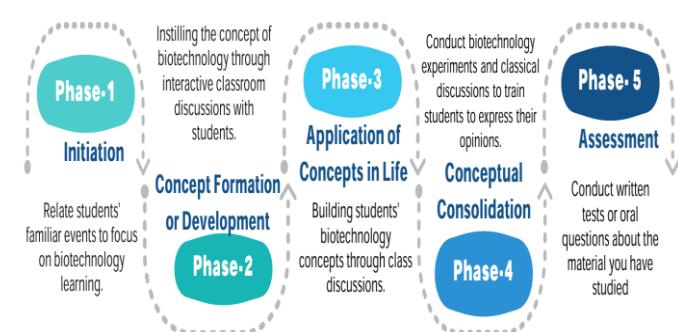


Figure 1. Schematization of the syntax of the SETS model in biotechnology learning

The exploration of the importance of information related to implementing learning into practice. The SETS Model lesson steps in 5 cycles or five meetings with a total of 60 steps (sixty steps) to find out if the planning

and carrying out of teaching and learning tasks are consistent and appropriate. The calculation of the percentage of implementation and reliability is presented briefly in Table 1.

**Table 1.** Percentage and Reliability of Learning Implementation

Description	Implementation		Sum	Categori-zed
	Obs. 1	Obs.2		
Number of implemented steps	56	56	112	-
Percentage of implementation (%)	93.33	93.33	93.33	Excellent
Percentage of Agreement $= \frac{A}{D+A} \times 100\%$		$\frac{58}{2 + 58} \times 100\%$	96.66%	Excellent

The learning implementation analysis's findings demonstrate that 112 (93.33%) of the 120 steps were carried out in the very good category. In addition, inter-observer reliability reached 96.67% in a very good category, which represents inter-observer consistency. This is seen as urgent to ensure that the data obtained truly reflects the conditions of implementation in the field. Excellent reliability and implementation. High-quality learning implementation may help achieve goals. The study showed effective implementation. Demonstrates that the learning design fits field conditions (Wiśniewski et al., 2022) and can be implemented effectively (Almazova et al., 2020). In the context of the SETS model, integrating its implications for society, and essentially, scientific and technological developments have the potential to increase social welfare (Firmino et al., 2019), which is a potential source of SETS integration.

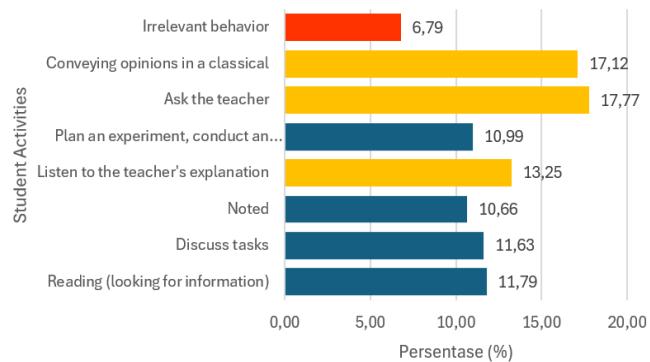
The study indicates that the social, political, and economic contexts have evolved due to the increasing scientific and technological advancement of society (Firmino et al., 2019), in line with the problems of the 21st century. In the context of this expression, important innovations in technology in the 21st century promote transformation within diverse sectors of life (Asrizal et al., 2023). Learning which enables students to connect the SETS theme to various social, cultural, and ethical issues could help them become more adaptable to change.

#### Student Activities During Learning Analysis

The analysis of student activities during learning aims to assess student involvement and participation in the learning process. The varied activities reflect the dynamics of the classroom as well as the effectiveness of the learning strategies applied. By knowing the proportion of each type of activity, teachers can adjust to make learning more interactive and student centred. The percentage calculation of student activity analysis during the period is presented concisely in Figure 2.

Based on student analysis of activity data in Figure 2, the three activities with the highest percentage are

predominantly asking questions to the teacher (17.77%), expressing opinions classically (17.12%), and listening to the teacher's explanation (13.25%). The activity with the lowest percentage was irrelevant behaviour (6.79%), which indicates that student involvement in learning is relatively good, with a low level of distraction during the process. This activity indicates that the SETS model can be an active participant and a constructivist. These results come from studies of STEM or STSE methods that work to improve student outcomes (Wahono et al., 2020), scientific literacy (Agussuryani et al., 2022), and reasoning skills (Barbary, 2024). Understanding of the nature of science (Xiang & Han, 2023) and STEM literacy (Falloon, Hatzigianni et al., 2020). These findings confirm that the SETS model effectively encourages active student engagement and supports the constructive achievement of various aspects of science competencies.



**Figure 2.** Student activities during learning

#### Science Process Skills Analysis

The purpose of the SPS analysis is to find out how well students understood the basic skills necessary to do scientific research. SPS in this study include formulating problems and hypotheses, determining and defining variables (manipulation, response, control), demonstrating biotechnology products, collecting data in tables, analysing data, and writing conclusions. This evaluation is important to ensure that learning is not only results-oriented, but also on the student's scientific

thinking process. The calculation of the percentage of achievement of the SPS indicator is presented briefly in Table 2.

**Table 2.** Analysis of Achievement of the SPS Indicator

SPS Indicators	Percentage (%)	Category
Summarising the problem	75.73	Keep
Formulating a hypothesis	64.40	Low
Identify manipulation variables	31.20	Very low
Define manipulation variables	57.20	Very low
Identify variable responses	60.00	Low
Define response variables	47.20	Very low
Identify the control variable	28.80	Very low
Demonstrate the steps of making simple biotechnology products	49.40	Very low
Collect table form data	72.80	Keep
Analyze data	60.53	Low
Writing a conclusion	64.27	Low

The information presented in Table 2 indicates that problem-solving skills hold the highest percentage at 75.73% within the keep category, closely followed by the skill of data collection in tabular form, which stands at 72.80%. Hypotheses serve to generate predictions (Raissa, 2025), which are then operationalised within a specific study design and converted into testable hypotheses. These results indicate that observation and data collection skills are basic skills that are relatively easier for students to master than other, more complex skills. Identifying a problem is a form of question sentence (how, what, when, who, why, or where), containing two or more variables, namely the manipulation variable and the response variable and questioning the relationship between these variables (Samani et al., 2016).

The lowest percentage was shown in the skills of determining control variables (28.80%) and determining manipulation variables (31.20%), indicating that students still had difficulty in identifying and understanding the concept of variables in experimental activities. References state that the ability to design controlled experiments and draw valid conclusions from experimental results is a core competency, along with further experimental skills such as formulating research questions and drawing conclusions (Peteranderl et al., 2023). These findings indicate that variable control skills are one of the most challenging aspects of learning SPS.

The skills of formulating hypotheses by 64.40% and writing conclusions by 64.27%, indicating that students are quite capable of developing temporary conjectures and drawing conclusions from the results of the experiment. The reference states that a hypothesis is a statement that predicts how variables are interconnected and can be tested through research (Leavy, 2017). Hypotheses are employed to generate predictions, which are operationalised within a particular study

design and developed into hypothesis-testing possibilities (Lakens & DeBruine, 2021).

The ability of students to demonstrate the steps to make simple biotechnology products is still relatively low, with a percentage of 49.4%, indicating the need to strengthen procedural skills in science learning or experiential learning. Experiential learning is one of the theories that informs this student-centred environment (Gittings et al., 2020), which can expose students to a variety of risks and challenges that may not be explicitly disclosed to them.

Furthermore, an analysis was carried out on the achievement of SPS in each student. This analysis aims to identify the percentage of learners who performed according to the defined standards that have been set. The outcomes of pupils' SPS attainment are presented in Table 3.

**Table 3.** Analysis of Achievement of SPS for Each Student

Score Interval	Assessment Criteria	Percentage (%)
90-100	Very Good (A)	4.00
80-89	Good (B)	4.00
70-79	Keep (C)	28.00
60-69	Low (D)	20.00
≥60	Very low (E)	44.00

The data in Table 3 reveal the distribution of students' SPS level, with the majority (44.00%) being in the very low category (E) with a score below 60. These results show that there is a gap in the mastery of SPS. The percentage of students who reached the medium category (C) with a score of 70-79 was 28.00%, while those who reached the good (B) and excellent (A) categories were only 4.00% each. The low percentage of students who reach the high category indicates the need for more effective learning strategies to improve SPS. In addition, the distribution of student scores that skew into the low (D) and very low (E) categories, with a total of 64.00%, indicates the importance of targeted pedagogical interventions to improve students' SPS. The reference states that SPS are one of the learning skills with a high-level objective category (Borich, 2017) to prepare students are learning have to cope with the problems, demands and trends of the 21st-century world of work at a higher level of education.

#### Field Constraint Analysis

During the learning process, the researcher faces various difficulties and obstacles that affect the course of the activity. These obstacles need to be identified so that they can be used for evaluation and improvement in the future. The purpose of this presentation of constraints is to provide a clear picture of the challenges faced during

the research. Schematically, the various obstacles found in the field can be seen in Figure 3.



Figure 3. Schematization: obstacles encountered in learning

Based on data from the mind map entitled "Obstacles in Learning and Alternative Solutions", there are four main categories of obstacles in learning, namely: (a) learning media problems, (b) classroom management, (c) tool readiness, and (d) time management. For learning media problems, suggested alternative solutions include the use of engaging digital presentations, video examples through projectors, quality images, interactive whiteboards, and even student-made media. The reference literature states that learning media can increase student involvement (Widodo et al., 2025), concept understanding and learning motivation (Permana et al., 2024) and decision-making (Liu, 2023), learning interests, and learning outcomes (Bunari et al., 2024). possess a broad perspective on the future for students (Alika & Radia, 2021).

Furthermore, field obstacles related to classroom management. Constraints on classroom management, such as laboratory capacity and seating arrangements, can be overcome through group arrangements, clear participation rules, and icebreaker activities. The reference states that classroom management is an important component and has implications for the quality of the lessons (Lazarides et al., 2020) which results in favorable academic achievement, motivation for learning, and emotional growth (Bi et al., 2025) positive social, emotional, and academic outcomes for students, but also improves teacher well-being and social-emotional (Kennedy et al., 2021). Rotation of seats is also recommended so that every student gets an equal learning experience.

In addition, the readiness of the tools is a challenge (Talib et al., 2025), especially at the beginning of the meeting or during the practicum demonstration. The reference source states that one of the important aspects of preparedness is optimising equipment and its use. Readiness means focusing attention on each dimension

separately (Holmström, 2022), which requires specialised skills and infrastructure. Suggested solutions include pre-use tool inspection, laboratory team cooperation, use of digital simulations, and preparing backup tools.

In addition, field constraints are related to time management. In terms of time management, which is often constrained during discussions, Q&A, or sticky results, solutions include structured discussion guides, group role sharing, and the use of assistive media such as sticky notes on tool readiness. Literature sources state that time is an important resource for humans (Usman et al., 2021) to achieve their goals effectively and efficiently (Hasanah & Daharnis, 2019) and is an important factor in improving the quality of learning as well as having a positive response to learning motivation and academic achievement (Jiang & Attan, 2024). Flexible time scheduling is also proposed to provide room for adaptation to classroom dynamics.

#### Student Response Analysis

Student responses are collected at the end of the data collection process at the school. Indicators used to measure students' responses include their interest in the use of learning methods, clarity during the implementation of activities, understanding of the scientific work process, and ease of answering assessments. By using these indicators, researchers can get a more comprehensive picture of students' responses to the learning that has been carried out. A visualisation of the percentage of student responses is presented in Figure 4.

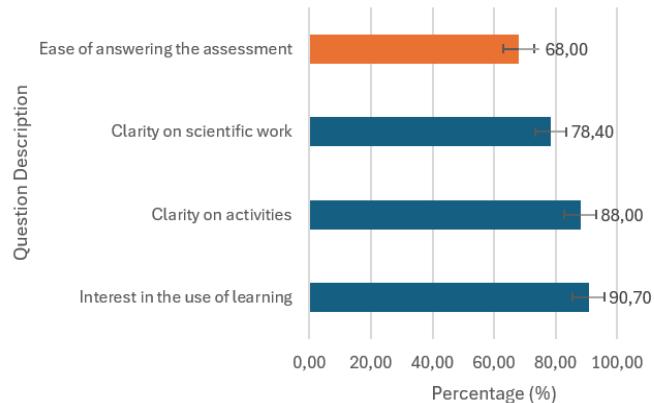


Figure 4. Analysis of student response percentage

Starting from Figure 4, it is known that students' responses to the use of learning are at the highest level, with a percentage of 90.70%. This shows that the SETS model applied successfully attracts the attention and interest of students. The reference states that SETS takes into account its implications for society, and essentialists, where it is believed that more scientific and

technological developments mean more social well-being (Firmino et al., 2019). Furthermore, clarity in learning activities also results in a positive response with a percentage of 88.00%, which indicates that students feel that learning activities are quite easy to understand. Clarity in the implementation of scientific work decreased to 78.40%, indicating that there are still some students who have difficulty understanding the scientific process. Then, the lowest response was the ease of answering assessment questions, at only 68.00%. Therefore, educators need to strike a balance between engaging learning activities and reinforcement of the basic concepts of science being studied (Zidny et al., 2020). Habituation and increased guidance in scientific work are expected to help students be better prepared to face the learning of SPS. In addition, comprehension-based reinforcement strategies and contextual exercises are the right solution to overcome this gap and are expected to have an impact on improving overall learning outcomes.

#### Future Research Directions

Based on a study of the more recent information at Scopus, future research needs to expand the exploration of the application of the SETS model in biotechnology to address the challenges of 21st-century education. The data-driven priority research agenda at Scopus includes five key areas, namely technology integration, teacher training, contextual learning, interdisciplinary approaches, and the development of a SETS-based biotechnology curriculum. The schematization of future research directions is presented in Figure 5.



Figure 5. Schematization of future research directions

Referring to Figure 5, Future research directions for the SETS model in biotechnology learning include integration with the latest technologies to make learning useful for the future and flexible to today's challenges. Enhancing teacher training and development as professionals is crucial for educators to be able to implement the SETS approach effectively through context-based and cross-disciplinary learning. In addition, the development of a curriculum that supports

interdisciplinary integration needs to be carried out to strengthen the relevance of biotechnology materials to the challenges and needs of modern society. In more detail, the future research direction of the SETS model in biotechnology learning is presented as follows.

The reference states that future learning trends are expected to be increasingly influenced by rapid technological advancements, with an emphasis on digitalisation throughout the method of learning (Burbules et al., 2020). The SETS learning model has been shown to improve the conceptual understanding (Khafah et al., 2023) and critical thinking skills of students in various disciplines (Putri & Rusmini, 2021; Adhiyah & Pertwi, 2024). However, to maximise its application in the context of biotechnology learning, further exploration is needed in various strategic areas. One of the important areas is the integration of the SETS model with emerging technologies, such as artificial intelligence (AI), to assist students learn more effectively and teachers to teach complex biotechnology concepts.

Teacher training should focus on holistic conceptual mastery of SETS. The results of the study stated that not a few STEM teachers have difficulty applying interdisciplinary approaches (Wang et al., 2020), for example, SETS, STEAM, and others. In overcoming these problems, teacher professional development is an important element in the successful interdisciplinary learning (Wang et al., 2020) and their potential interdisciplinary abilities to explore diverse interrelated disciplines (Tytler et al., 2019). Therefore, the professional development of teachers based on experience and practice collaboratively needs to be developed to equip teachers with pedagogical skills and content that are aligned with current trends and issues.

Future research trends can also investigate the effectiveness of context-based learning using the SETS framework. In the context of SETS or STEAM Learning. The reference states that motivation for success constitutes the drive to do well in the classroom. (Adegboyega, 2018). The average person is capable of motivation as an urgency to meet their needs, like the need for food, shelter, love, and keeping their self-esteem high (Slavin, 2018). In addition, the contextual learning approach provides opportunities for students to relate the subject matter to the real situations that they experience in their daily lives (Widodo et al., 2020). The results of the study reveal that by integrating the local context in the learning process, the material learned has the potential to be more concrete and relevant (Ratri et al., 2024). It also has the potential to encourage active engagement, increase motivation to learn, and assist them in developing critical thinking and problem-solving skills. Sources state real experiential learning, proven student engagement (Almulla, 2020), technical experience, retention, interest (Usman et al., 2020) and

meaningful outcomes (Jones et al., 2020) on learners over a relatively long-term period.

Integrating SETS creates transdisciplinary learning, encouraging creativity, problem-solving, and a deep understanding of interdisciplinary relationships through practical projects and innovative modelling (Bedewy & Lavicza, 2023). Important biotechnology learning is being developed. Interdisciplinary is content-specific knowledge, and skills from two or more disciplines are carefully taught to enhance the process of knowledge construction (Ng et al., 2022). An interdisciplinary approach integrates multiple disciplines to promote an in-depth knowledge. (Adiyono, et al., 2024). The study's results indicate that the interdisciplinary approach could assist audiences in growing more knowledgeable about science, learn more, and thinking critically (Suwono et al., 2021). Thus, a cross-disciplinary approach has the possibility of a holistic understanding

Future research trends also need the development of a curriculum or biotechnology learning that accommodates the development of SETS adaptively and dynamically in line with the demands of the dynamics of the times. Literature sources state the importance of a 21st-century competency-based curriculum framework (Carlgren, 2020) to improve students' capabilities in solving increasingly complex biotechnology problems. Systematic curriculum development is an important priority and research issue for further research (Tahirsylaj & Sundberg, 2020) in strengthening the integration of the SETS model. A well-designed curriculum should reflect the interconnectedness between science, technology, the environment, and society in each biotechnology topic.

## Conclusion

The study concludes that SETS model learning was carried out very well and received a positive response from students, with active interaction between students and teachers, especially in verbal interaction and SPS, such as formulating problems and data collecting. However, the implementation faced constraints related to limited learning media, classroom management, and insufficient time allocation. In addition, certain science process skills, particularly in data analysis and conclusion, as well as students' ability to answer evaluation questions, still need improvement.

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## Author Contributions

All authors (HS, SP, and ES) contribute to paper composition, data analysis, data interpretation, and the visualisation of figures, in addition to providing critical changes to the manuscripts. All writers have granted their approval for the publication of the manuscripts.

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## Conflicts of Interest

The researchers declare that no potential conflict of interest has been made known.

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