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Energy Potential Generated from Municipal Solid Waste (MSW) at Tamangapa Landfill in Makassar City

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Abstract: This study aims to analyse the potential energy that can be generated from municipal solid waste (MSW) at Tamangapa landfill, check the adequacy of energy according to the target of 20 MW/day, and give consideration to WtE technologies that can be applied. The research began with a literature study, followed by a quantitative approach to calculate the potential energy that can be generated through incineration, gasification, pyrolysis, anaerobic digestion (AD) and fermentation WtE technologies. The results showed that the energy target of 20 MW/day from MSW in Makassar can be met through incineration (168.80 MW/day), gasification (28.29 MW/day) and pyrolysis (62.03 MW/day). However, if 20 MW/day is clean energy, then considering the energy conversion efficiency, 30.38 MW/day is obtained for incineration, 7.07 MW/day for gasification, and 15.51 MW/day for pyrolysis. Based on this calculation, only incineration technology can fulfil the 20 MW/day energy target as expected. In order to maximise the energy potential, it is recommended to use a combination of incineration WTE technologies for plastic, rubber, paper and fabric components, and pyrolysis for wood and food waste components.

Keywords: Gasification; Inceneration; LHV; MSW; Tamangapa landfill

Introduction

Based on data from the Ministry of Environment and Forestry, it's thought that the 301 regencies/cities in Indonesia generate around 35.42 million tons of waste a year (SIPSN, 2021), but only about 37.94% of it is properly managed. This means that we need to manage this waste effectively and work together with other parties because if it builds up, it can cause all kinds of disasters, including environmental damage, floods, landslides, fires and diseases (Afla et al., 2023; Prarikeslan et al., 2023). Every year, the amount of waste in the city of Makassar is increasing. The Makassar Environmental Department has the figures, which show that the average annual increase in waste is 11.53%, in line with a population growth rate of 1.30% per year (Chandra, 2023). The latest figures from the Makassar Environmental Department show that the city is producing 7,374.5 tons of waste a month, or 245.8 tons a day. The majority of this is organic food waste, which accounts for 38.82% (Andini, 2023; Rahma et al., 2023).

Generally, this waste is disposed of in open landfills, undergoing both biological and chemical reactions that generate methane gas (Hesnawi et al., 2013; Khairunnisa et al., 2023) and release heat. This heat can lead to spontaneous combustion, considered a major cause of environmental pollution and a significant health threat to communities residing near waste disposal sites (Chavan et al., 2022). Methane gas explosions often occur, as seen in the explosion at the Cireundeu landfill in Leuwigajah, Kota Cimahi, West Java, on January 21, 2005 (Setiawan, 2021). In Makassar, there have been several instances of fires at the

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Tamangapa landfill in September and October 2019 and August 2021 (Yunus, 2012).

A new paradigm regarding waste has emerged, changing the way we perceive it. Waste, traditionally considered something dirty, disease-ridden, and hazardous, necessitating disposal and destruction, is now viewed as something that can provide benefits to both life and the environment when managed properly. One form of sustainable waste treatment involves transforming waste to energy (WtE) (Fatimah et al., 2023). This aligns with the program initiated by the Indonesian Government to reduce dependence on diminishing fossil energy reserves such as oil and coal. This directive is mandated through Government Regulation No. 79 of 2014 concerning the National Energy Policy of the Indonesian Government, targeting a 23% utilization of new and renewable energy (EBT) non-fossil sources. This is expected to decrease fossil energy consumption from 48% to 25% (DEN, 2014). Additionally, Ministerial Decision No. 2682 K/21/MEM/2008 supports the availability of environmentally safe electricity to meet energy needs.

The Ministry of Energy and Mineral Resources has released data indicating that Municipal Solid Waste (MSW) nationwide has the potential to generate environmentally friendly electrical energy of 49,810 MW. However, only 445 MW, or 0.89% of the total potential, is currently utilized. Specifically for biogas from waste, out of 38 cities and regencies in Indonesia, the estimated electrical potential is around 236 MW (Hermawan, 2017).

As of now in Indonesia, the utilization of urban waste collected at landfills for conversion into energy is not fully optimized. This is evident from the fact that out of the 12 planned Waste-to-Energy Power Plants, only two have been realized: Waste-to-Energy Power Plant Benowo in Surakarta and Waste-to-Energy Power Plant Putri Cempo in Surabaya. Makassar is among the 12 cities planned for the construction of a Waste-to-Energy Power Plant with a capacity of 20 MW per day, utilizing MSW from the Tamangapa Landfill. The location of the planned Waste-to-Energy Power Plant is in the Makassar Industrial Area, Tamalanrea sub-district, Makassar City.

The Tamangapa Landfill serves as the primary final waste processing facility for the residents of Makassar, totaling 1,436,626 people as of 2023 (BPS Sul-Sel, 2023). Located approximately 15 km from the city center of Makassar, the Tamangapa Landfill spans an area of 23.74 hectares and is situated in the Tamangapa subdistrict, Manggala district, Makassar city, South Sulawesi province, Indonesia (Rusman et al., 2023). The waste processing system at the Tamangapa Landfill still employs an open dumping system. According to data from the Makassar Environmental Department, the average amount of Municipal Solid Waste (MSW) entering the Tamangapa Landfill from 2020 to 2022 is around 738.23 tons per day or 269,453.13 tons per year. The increasing daily waste intake, coupled with the lack of adequate initial waste processing, may reduce the landfill capacity, leading to a potential overload in the future. The composition of MSW entering the Tamangapa Landfill is predominantly plastic waste at 38.56%, followed by food waste at 26.92%, miscellaneous items at 18.20%, and the remaining approximately 17% consisting of rubber, wood, paper, fabric, glass, and metal. The amount and composition of waste generated over three years (2020, 2021, 2022) are presented in Table 1.

Table 1. Total Waste Generation at Tamangapa Landfill

		Total waste component generation			
Waste	Comp.		1	(tons/year)	
components	(%)	2020	2021	2022	
Plastic	38.56	98,545.87	107,151.33	106,006.18	
Rubber	1.07	2,734.55	2,973.34	2,941.56	
Wood	8.19	20,930.78	22,758.54	22,515.32	
Paper	0.01	25.56	27.79	27.49	
Fabric	5.04	12,880.48	14,005.26	13,855.58	
Food waste	26.92	68,798.10	74,805.85	74,006.39	
Glass	1.72	4,395.72	4,779.57	4,728.49	
Metal	0.29	741.14	805.86	797.25	
Others	18.20	46,512.83	50,574.54	50,034.04	
Total	100	255,565.02	277,882.07	274,912.29	

In light of the challenges encountered at the Tamangapa Landfill and in alignment with the government's objective to construct a Waste-to-Energy (WtE) Power Plant, a research initiative was undertaken with the objective of quantifying the potential energy output that could be generated from Municipal Solid Waste (MSW) at the Tamangapa Landfill through the utilisation of WtE technologies. These technologies can be broadly categorised into two principal processes: which thermochemical processes, encompass incineration, gasification, and pyrolysis; and biochemical processes, which include anaerobic digestion (AD) and fermentation. The anticipated outcomes of this study include the provision of data regarding the potential energy generation, the suitability of the planned capacity of 20 MW, and the selection of appropriate WtE technologies for implementation.

Method

The calculation of energy potential is based on the data of waste components and compositions entering the Tamangapa Landfill in 2020, 2021, and 2022 (Table 1), assuming a constant waste composition each year. The potential energy generated from inseneration is calculated using the first equation, while for gasification, 8491

pyrolysis, AD, and fermentation it is calculated using the second equation. The equations are formulated as follows:

$$E = 1.162*10^{-6}*(LHV)_{c}*W$$
(1)

$$E = 2.778*10^{-7}*(LHV)_{c}*E$$
(2)

$$E = 2.778*10^{-7}*(LHV)_{f}*S$$
 (2)

Where: E = energy potential generated (MWh/year), (LHV)_c = low heat value of each waste component (kcal/kg), W = quantity of waste components (kg/year), (LHV)_f = low heat value of the produced products such as syngas, bio-oil, biochar, or biofuel (kJ/kg), and S = quantity of yield products (kg/year). (LHV)_c and (LHV)_f are determined based on research conducted by (Novita et al. (2010), Mujiarto et al. (2021), Gandidi et al. (2018), Islam et al. (1970), Cedigaz (2019), and Qanaze et al. (2021). The calculated energy potential is a gross value before application to engines or equipment. The research flow can be seen in Figure 1.



Figure 1. Research flow

After obtaining the average potential energy that can be generated from each process technology in MW/year or MW/day, the results were compared with the 20 MW/day electrical energy target as expected. The next step is to provide recommendations to the Makassar city government regarding the appropriate WtE technology to be applied in processing Makassar city solid waste into energy.

Result and Discussion

Incineration

Incineration is one of the thermal technologies for MSW processing, where MSW is treated in the form of

Refuse-Derived Fuel (RDF) or directly burned at temperatures ranging from 700 to 1400 °C in sufficient air conditions (Jain et al., 2014; Knox, 2005; Kumar et al., 2017; Qazi et al., 2018; Ramadhan et al., 2021). This technology can process all types of organic and inorganic waste (except metals and glass), reducing MSW volume by up to 80-90% (Akinshilo, 2019; Arias et al., 2018; Chakraborty et al., 2013; Ramadhan et al., 2021). Another advantage of incineration is its ability to reduce water and gas pollution produced from waste accumulation (Kothari et al., 2010).

Incineration transforms waste into hot combustion gases, ash, and particulates (Knox, 2005). The combustion heat can be utilized in a steam power plant to heat water in a boiler, turning it into steam. The generated steam then rotates a steam turbine connected to a generator. The electrical energy produced ranges from 500-600 kWh for every ton of waste (Pavlas et al., 2011).

The amount of energy that can be generated from MSW at the Tamangapa Landfill through incineration is calculated using Equation (1), and the results can be seen in Table 2. The Low Heat Value (LHV) of each waste component is based on the research conducted by Novita et al. (2010) on waste characteristics in Indonesia.

Table 2. Energy Potential Generated ThroughIncineration

		Er	nergy potenti	al generated
Waste	LHV		((MWh/year)
components	(kcal/kg)	2020	2021	2022
Plastic	10,382.32	1,189,087.24	1,292,923.51	1,279,105.78
Rubber	5,106.45	16,228.75	17,645.92	17,457.33
Wood	906.08	22,041.07	23,965.80	23,709.67
Paper	2,884.84	85.68	93.17	92.17
Fabric	4,010.65	60,038.19	65,280.98	64,583.31
Sampah makanan	1,437.86	114,967.20	125,006.63	123,670.66
Total		1,402,448.13	1,524,916.01	1,508,618.93

Gasification

Gasification is one of the thermochemical biomass conversion processes where raw materials undergo oxidation under limited oxygen conditions, resulting in incomplete combustion (Knoef, 2012). Gasification temperatures range from 600-1200°C (Adams et al., 2018) or 800-1600°C (Kumar et al., 2017). The gasification products include synthesis gas (syngas), H₂, and CO formed at temperatures above 1200°C, while at lower temperatures, gases like CO, H₂, CH₄, and CO₂ are produced (Adams et al., 2018). Other products include solids such as ash, slag, heavy metals, and others (Knoef, 2005). The produced gas can be used for combustion heat in boilers, electricity through a Combined Heat and Power (CHP) system, or converted into liquid fuel (Adams et al., 2018).

Table 3. Energy Potential Generated ThroughGasification

Onomication						
Waste	Energy poten	Energy potential generated (MWh/year)				
components	2020					
Plastic	113,246.54	124,207.24	121,819.74			
Rubber	3,142.47	3,446.62	3,380.37			
Wood	24,053.14	26,381.15	25,874.06			
Paper	29.37	32.21	31.59			
Fabric	14,801.93	16,234.56	15,922.50			
Food waste	79,061.12	86,713.15	85,046.36			
Total	234,334.57	257,014.93	252,074.62			

Generally, gas produced from gasification has a LHV of 4-10 MJ/Nm³, lower than natural gas with a Lower Calorific Value (LCV) of around 38 MJ/Nm³ (Seo et al., 2018). Studies by Alauddin et al. (2010) and Zhou et al. (2009) indicate that syngas obtained ranges from 1-2.6 m³gas/kg of biomass. Through steam gasification, hydrogen with high concentration and nitrogen-free syngas with an LHV ranging from 15 to 20 MJ/m³ can be produced (Knoef, 2005). Approximately 500-2500 m³/ton of syngas can be produced by applying this process (Ahmad et al., 2016). Gu et al. (2020) found in their research, using MSW with specific composition, that optimal gasification occurred at a temperature of 650°C with 1.25% oxygen concentration, resulting in 0.296 L/g of syngas with an LHV of 10.98 kJ/L. Another study conducted by Mujiarto et al. (2021) on MSW (60% organic and 40% inorganic) with multi-stage downdraft gasification yielded syngas with a composition of 19.08% CO, 10.89% H₂, 1.54% CH₄, and an LHV of 4,137 kJ/kg, with a tar content of 57.29 mg/Nm³. In this study, the calculation of the potential energy generated is based on the research conducted by Mujiarto et al. (2021) because it is more suitable for the characteristics of MSW in Indonesia, especially since the LHV of syngas obtained is higher than that reported by Gu et al. (2020). Based on various literature, the energy that can be generated through gasification according to the composition and quantity of waste entering the Tamangapa Landfill is presented in Table 3.

Pyrolysis

Pyrolysis is a process where waste materials can be thermally degraded without oxygen to produce products such as bio-oil, syngas, and biochar (Sun et al., 2021). The process temperature ranges from 300°C to 900°C (Cheng, 2017). The quantity and quality of pyrolysis products obtained depend on the processing temperature, heating rate, residence time of the raw material, as well as the composition and particle size of the waste (Kalyani et al., 2014; Lombardi et al., 2015). Pyrolysis is considered the best alternative, as it is an easy and clean technology for MSW processing compared to other WtE technologies (Cheng, 2017).

According to Hasan et al. (2021), MSW pyrolysis can yield approximately 43% bio-oil, 25% syngas, and 27% biochar. Gandidi et al. (2018), using a sample of MSW (plastic, biomass, paper, rubber, and fabric) weighing 500 g, with the process type: slow pyrolysis; reactor type: vacuum fix bed; catalyst: natural zeolite, obtained: 28.6% biochar, 21.4% bio-oil, and 50% syngas. Research with atmospheric pressure fast pyrolysis, particle size <3 mm, residence time 0.5 – 2 s, temperature 400 - 550°C can produce 65-75% bio-oil, 13-25% syngas, and 12-19 biochar (Czernik et al., 2004; Iribarren et al., 2012; Isahak et al., 2012). Pyrolysis conducted on previously sun-dried MSW showed that the maximum bio-oil yield was obtained at a temperature of 500°C, for 35 minutes, at a pressure of 0.001 mmHg. The Lower Heating Value (LHV) of bio-oil obtained was 12.01 MJ/kg (Islam et al., 1970). Another study by Qanaze et al. (2021) on MSW using slow pyrolysis method obtained Biochar with an LHV of 15.6 MJ/kg.

The estimated energy potential that can be generated from the Tamangapa Landfill through the pyrolysis process can be seen in Table 4. The calculation is based on the percentage of bio-oil, syngas, and biochar obtained from the study by Gandidi *et al.* (2016), while the LHV values for bio-oil are taken as 12 MJ/kg (Islam et al., 1970), LHV for syngas as 4,137 kJ/kg (Mujiarto et al., 2021), and LHV for biochar as 15.6 MJ/kg (Qanaze et al., 2021).

Table 4. Energy Potential Generated From Pyrolysis

Waste		Energy potential generated (MWh/year)								
components			2020	0, 1	C	2021	, ,		2022	
	Bio-Oil	Syngas	Biochar	Bio-Oil	Syngas	Biochar	Bio-Oil	Syngas	Biochar	
Plastic	70,296.62	56,623.27	122,132.16	76,435.22	61,567.86	132,797.27	75,618.35	60,909.87	131,378.04	
Rubber	1,950.66	1 <i>,</i> 571.24	3,389.04	2,121.00	1,708.44	3,684.99	2,098.33	1,690.19	3,645.60	
Wood	14,930.74	12,026.57	25,940.41	16,234.56	13,076.78	28,205.64	16,061.05	12,937.03	27,904.21	
Paper	18.23	14.68	31.67	19.82	15.97	34.44	19.61	15.80	34.07	
Fabric	9,188.15	7,400.97	15,963.33	9 <i>,</i> 990.50	8,047.25	17,357.32	9 <i>,</i> 883.73	7,961.25	17,171.82	
Food waste	49,076.37	39,530.56	85,264.46	53,361.94	42,982.54	92,710.13	52,791.65	42,523.18	91,719.32	
Sub Total	145,460.77	117,167.29	252,721.09	158,163.03	127,398.84	274,789.79	156,472.71	126,037.31	271,853.06	
Total			515,349.14			560,351.67			554,363.08	

Anaerob Digestion

Anaerobic Digestion is a biochemical process that utilizes complex metabolic reactions where microorganisms break down biodegradable materials, such as food waste, animal manure, and agricultural waste, without the presence of oxygen, to produce biogas (Deublein et al., 2008; Hall et al., 2012; Wang, 2013). This conversion process is similar to composting, but composting is aerobic (involves oxygen) in the breakdown organic matter. of Technological advancements in AD have facilitated the treatment of various food wastes, making it a suitable solution for producing renewable energy, reducing greenhouse gas emissions (Gebauer, 2004; Khan, 2020; Nasir et al., 2012; Wang, 2013), and easing the waste management burden in landfills (Kosseva, 2011; Melville et al., 2014; Pham et al., 2015).

The primary products of AD are biogas and digestate. Biogas is a mixture of 50%-60% methane, 40%-50% carbon dioxide, and small amounts of other trace gases such as H₂ (1-5%), N₂ (0.5%), CO, H₂S, and water vapor (Dar et al., 2019; Deublein et al., 2008). Meanwhile, digestate is a nutrient-rich material that can be used as organic fertilizer (Kabeyi et al., 2022). The generated biogas contains about 20%-40% of the Lower Heating Value (LHV) of the raw material (McKendry, 2002). The calorific value of biogas is significantly determined by the methane composition it contains, varying from 45% to 75% volume (Cedigaz, 2019). Based on this methane composition, the LHV of biogas also varies from 16 MJ/m³ to 28 MJ/m³ (Cedigaz, 2019).

According to Achinas et al. (2017), Stuckl et al. (2012), Kabeyi et al. (2022), biogas generated from MSW ranges around 101.5 m³/ton of waste. Assuming an LHV of biogas as 28 MJ/m³, this would result in an energy yield of 2,842 MJ or 0.789 MWh/ton of waste.

In this study, the calculation of the potential energy generated is done only for wood and food waste components, with an energy yield of 0.789 MWh per ton of waste, and the results can be seen in Table 5.

Table 5.	Energy	Potential	Generated	from AD
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Waste	Energy poter	Energy potential generated (MWh/year)				
components	2020	2021	2022			
Wood	16,523.70	17,966.62	17,774.61			
Food waste	54,312.32	59,055.11	58,423.98			
Total	70,836.02	77,021.73	76,198.58			

Fermentation

Fermentation is an anaerobic biological process in which simple sugars from biomass raw materials are converted into alcohol and carbon dioxide through the action of various microorganisms, which is then distilled to produce ethanol in liquid form (Adams et al., 2018). Several studies have been conducted to develop strategies related to the utilization of solid waste for biofuel production. Gas fermentation, recently emerging as a new concept, has proven to be the best alternative in addressing various issues related to waste management (Khushboo et al., 2020; Muliarta et al., 2023; Septianingrum et al., 2023).

Substrate and	Pretreatment	Organism	Fermentation	Fermentation	Bioprocess type	Yield (g	Reference
amount of			conditions	type		ethanol/g	
substrate (g/L)					:	food waste)	
200	None	Geobacillus	$\Gamma = 60 \circ C pH =$	Fed-Batch,	Consolidated	0.1 (Bibra et al.,
	tl	hermoglucosidas	6.5 Agitation	submerged	bioprocessing		2020)
		ius dan	speed = 100	with media			
	Т	hermoanaerobac	rpm Inoculum	components			
		ter ethanolicus	=5% (v/v)	and inoculum			
				addition at			
				intervals			
		r	$\Gamma = 30 \circ C pH =$				
			3.0 Agitation	Batch,			
330	Screw pressed	Issatchenkia	speed = 200	submerged	Separate	0.04	(Kim et al.,
	and dried using	orientalis	rpm Inoculum		Hydrolysis and		2018)
	steam boiler at		=5% (v/v		Fermentation		
	150 ∘C Dilute						
	acid treatment						
	(H2SO4 0.4%						
	w/v at 160 ∘C	r	$\Gamma = 30 \circ C pH =$				
	for 64.5 min)		5.0 Agitation				
			speed = 100				
	Enzymatic		rpm Inoculum	Batch,	Separate		
2000	pretreatment		= 2% (v/v)	Submerged	Saccharification	0.045	(Yan et al.,
	(amylase 10 U			ĉ	and Fermentation		2012)

Substrate and	Pretreatment	Organism	Fermentation	Fermentation	Bioprocess type	Yield (g	Reference
amount of			conditions	type		ethanol/g	
substrate (g/L)					t	food waste)	
	and 120 U	Saccharomyces					
	glucoamylase/	cerevisiae sp,					
	g fed food	H058 (wild)					
	waste for at 55						
	∘C for 4 h)						

Various types of food waste can be processed through fermentation methods. For every 1 kg of the organic fraction of food waste, which consists of starch (586.3 g), cellulose (56.3 g), lipids (64.5 g), and protein (83 g), theoretically, it can be converted into 364 g of ethanol or 383.2 L of methane (Bibra et al., 2020; Mahmoodi et al., 2018). Food waste from restaurants, cafeterias, fruit and vegetable processing units, and carbohydrate-rich grains can be utilized as substrates for bioethanol production (Wang, 2013). The production of ethanol fuel from organic waste and food generates 0.86 liters of 95% ethanol from 2500g of waste paper and corn substrates, each converted into 42% to 63% fermentable sugars (Akpan et al., 2008). Ethanol produced through fermentation has proven to be widely used as a transportation fuel for cars, trucks, and trains (Carey, 2022). Other researchers who have conducted studies on bioethanol production from food waste through the fermentation process are presented in Table 6.

The largest ethanol production reported among the three studies mentioned above is 0.1 g ethanol/g of food

waste (Bibra et al., 2020). Assuming the LHV of ethanol is 27 MJ/kg (Heywood, 1998), the potential energy that can be generated from each kilogram of food waste through fermentation is 2.7 MJ or 0.750 MWh. The energy potential that can be generated from food waste at the Tamangapa Landfill is shown in Table 7.

Table	7.	Energy	Potential	Generated	Through
Fermen	tatic	n			

Waste	Energy potent	Energy potential generated (MWh/year)				
components	2020	2020 2021				
Food waste	51,598.99	56,104.84	55,505.24			

Based on the calculation results, it is evident that the highest average energy potential that can be generated from the thermochemical processes with the same MSW components is obtained from the incineration process, amounting to 1,478,661.02 MWh per year. Following that, pyrolysis and gasification processes yield 247,808.04 MWh each per year (Table 8).

WtE technology	Processed components	Average energy potential generated	
		(MWh/year)	(MW/day)
Incineration	plastic, rubber, wood, paper, fabric, food waste	1,478,661.02	168.80
Gasificasion	plastic, rubber, wood, paper, fabric, food waste	247,808.04	28.29
Pyrolisis	plastic, rubber, wood, paper, fabric, food waste	543,354.63	62.03
AD	wood, food waste	74,685.45	8.53
Fermentation	food waste	54,403.02	6.21

Table 9. Average Energy Potential Generated for Wood and Food Waste

	Average energy potential generated		
WtE technology		(MWh/year)	
	wood	food waste	
Incineration	23,238.85	121,214.83	
Gasificasion	25,436.12	83,606.87	
Pyrolisis	55,772.33	183,320.05	
AD	17,421.64	57,263.81	
Fermentation		55,505.24	

For wood, the highest energy potential is obtained from the pyrolysis process at 55,772.33 MWh/year, followed by gasification at 25,436.12 MWh/year, incineration at 23,238.85 MWh/year, and AD at 17,421.64 MWh/year. Meanwhile, for food waste, the highest energy potential is derived from the pyrolysis process at 183,320.05 MWh/year, followed by incineration at 121,214.83 MWh/year, gasification at 83,606.87 MWh/year, AD at 57,263.81 MWh/year, and fermentation at 55,505.24 MWh/year (Table 9).

Conclusion

The research results indicate that the target energy of 20 MW/day can be achieved through the incineration process (168.80 MW/day), gasification (28.29 MW/day), and pyrolysis (62.03 MW/day). However, if the 20 MW/day target refers to net energy product, the calculation must account for the energy conversion efficiency of approximately 18% for incineration and 25% for gasification and pyrolysis. This results in 30.38 MW for incineration, 7.07 MW for gasification, and 15.51 MW for pyrolysis. Based on these calculations, only the incineration technology can meet the expected 20 MW/day target. To achieve maximum energy potential, it is recommended to use a combination of WtE technologies: incineration for plastic, rubber, paper, and fabric components, and pyrolysis for wood and food waste components.

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Author Contributions

Conceptualization, methodology, formal analysis, writing – original draft, A.Z.S.; supervision, resources, project administration, M.T.; writing – review and editing, project administration, validation, H.H.; writing – review and editing, project administration, validation, A.Z.S., D.A. and A.S.P. All authors have read and agreed to the published version of the manuscript.

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Conflicts of Interest

The authors declare no conflict of interest.

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